



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5595-3
Job Sheet 180818

Accounting Job RD17-1048-01



POSITIVE
RECALL

Part No: D5595-3

Job Qty: 14 ea

Part Name: Fwd Stop Block Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: D5595-3 Rev.A5 IPP REV. A NEW ISSUE JFS 18/07/16 VERIFIED BY: DD

Ship Via:

PRELIMINARY ISSUE

POSITIVE RECALL

EFFECTIVE JUL 17 2018

RELEASED 9 DATE 10-10-04

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	14 Ea		7/27/18	0.00	0.00	Start Up Machining		JSD
100	Hardinge	14 pcs		7/27/18	0.00	0.25	Hardinge		JSD
110	QC	14 pcs		7/27/18	0.00	0.00	QC2		JSD
120	QC	14 pcs		7/27/18	0.00	0.00	QC8		JSD
122	HandFinish	14 pcs		7/27/18	0.00	0.23	HandFinish1		JSD
125	QC	14 pcs		7/27/18	0.00	0.00	QC7-5		JSD
130	Packaging	14 pcs		7/27/18	0.00	0.00	Packaging3		JSD
140	QC21-SA	14 Ea		7/27/18	0.00	0.00	QC21		JSD

Part Op Descriptions: 100 - 1-Turn as per Folio FC256 Rev: ____ & Dwg D5595 Rev: ____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.3500 ft (.025 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	0	56	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 8:50 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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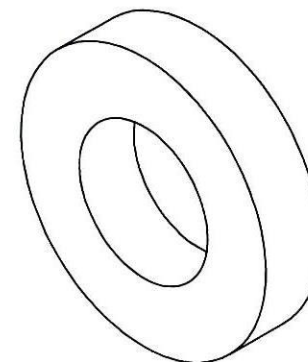
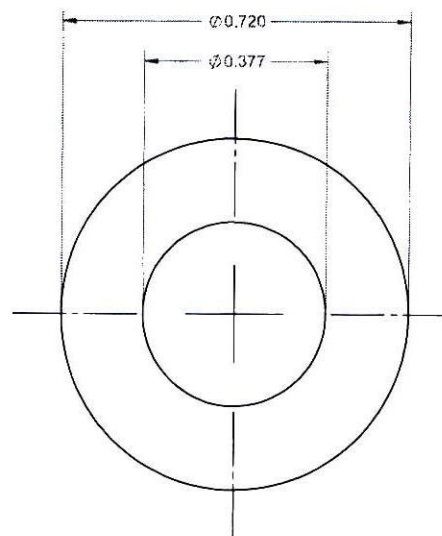
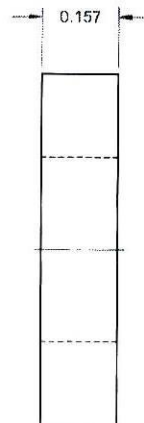


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OTHER : ☐					



SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180518 M.C.
180717

D5595-3 FWD STOP BLOCK WASHER

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: LESS THAN 0.01 lbs

PRELIMINARY ISSUE

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	NO	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	DRAWING NO.	REV. A5
MFG. APPR.	JFS	D5595	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		FWD STOP BLOCK	NTS
DATE	17.10.31	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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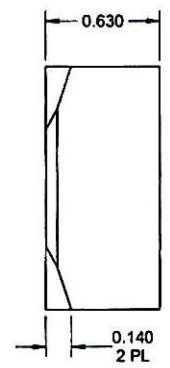
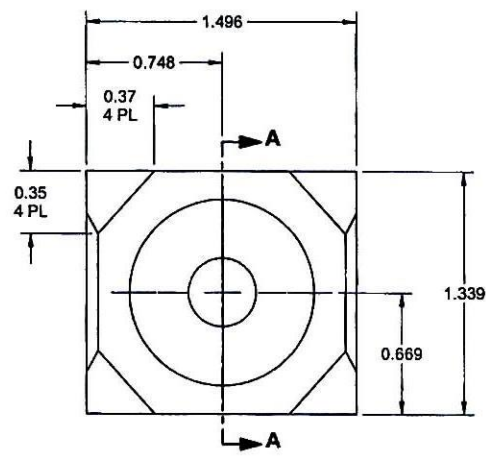
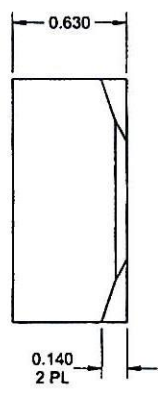
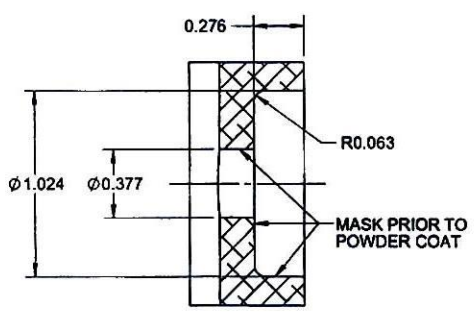
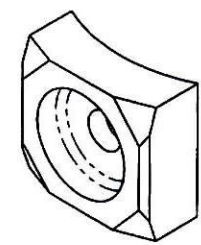
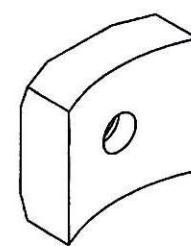
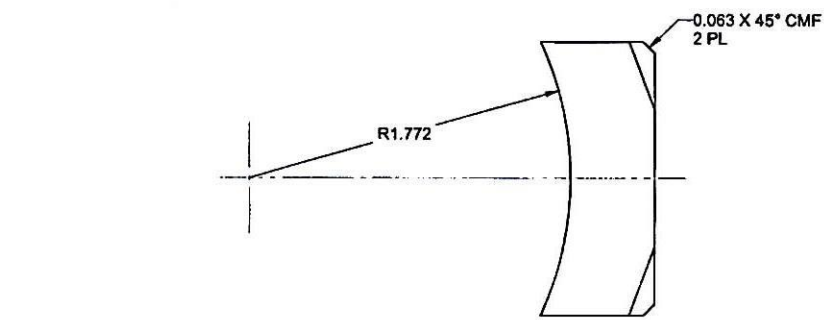
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D5595-1 FWD STOP BLOCK

NOTES:

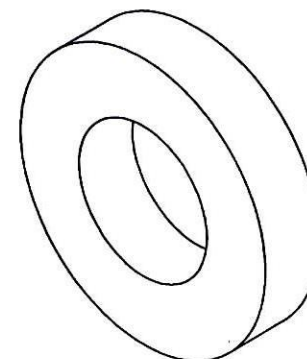
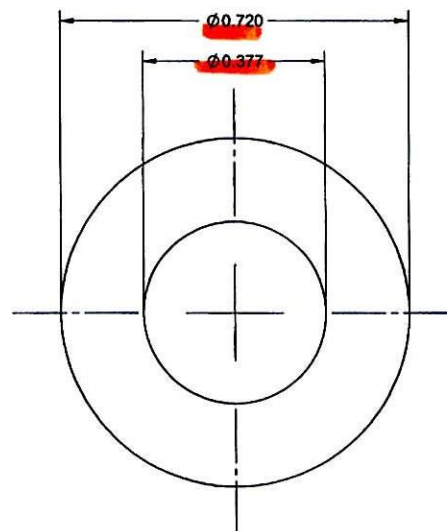
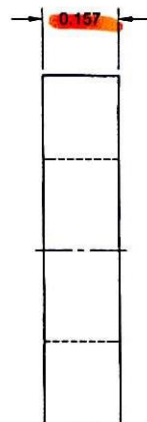
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
- 7) WEIGHT: 0.08 lbs

RELEASED
2018 OCT 02
ECN 16-97

APPROVED

A NEW ISSUE		ZF	17.10.31
REV.	DESCRIPTION		BY DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5595	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	FWD STOP BLOCK	NTS
DATE	17.10.31	COPYRIGHT © 2017 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1



D5595-3 FWD STOP BLOCK WASHER

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
- 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED

2018 OCT 02 *q*

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5595	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP <i>q</i>	FWD STOP BLOCK	NTS
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